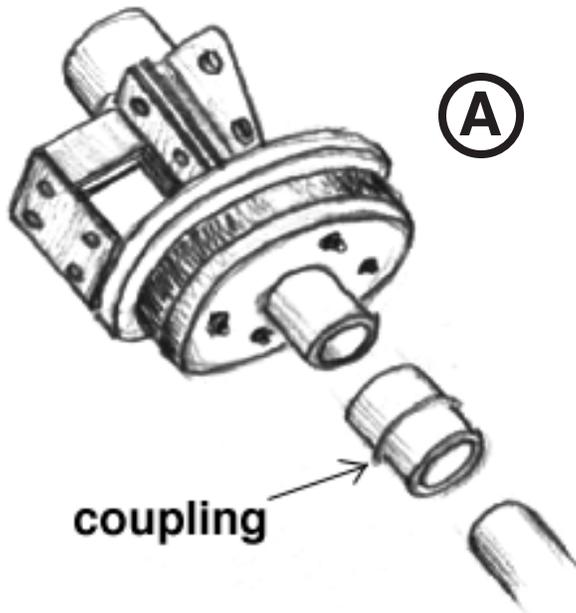


# Well-Seal Installation Instructions | for original and stainless flojak pumps

**Important:** Read and understand these instructions **prior to assembling** your FloJak pump system. When incorporating a well-seal, it must be installed onto the top section of your FloJak pipe as you are assembling your FloJak pump. Do not assemble your FloJak first and then try to install the well-seal.



The well-seal slips on to the 5-foot top-section (with the weep-hole label) directly below the steel hanging bracket (**see illustration "A"**).

For the well-seal to slide onto the top section to rest directly below the metal hanging bracket, the larger diameter pipe must be cut in two to remove the flared end. First, fully extend or remove the smaller inner pipe so that it does not get cut.

Using a hacksaw or PVC cutter, cut the 1 ¼" pipe off, at a point 9" below the bottom of the bracket as shown in **illustration "B"**. This will remove the flared end of the pipe making it possible to insert the bracketed portion of the pipe through the hole in the top center of your well-seal.

After cutting the larger pipe, set the flared section aside. Now insert the cut end of the top-section through the top (larger diameter part) of your well-seal as shown in **illustration "A"**.

Using PVC cleaner, primer and glue...Re-attach the cut-off lower pipe section using the white 1 ¼" PVC coupling supplied with your well-seal kit (**see illustration "A"**).

**Caution:** This is the joint that will be required to carry the entire weight of your pump system. It is extremely important the joint is cleaned, primed and glued properly, and that maximum insertion between pipe and coupling is achieved. The joint must be allowed to cure (undisturbed) for 24 hours prior to moving. Achieving a proper glue joint is critical and is your responsibility.

Now assemble your FloJak by following the detailed instructions provided with the pump kit. Allow an undisturbed 24 hour period for set-up. Lower your FloJak into the well opening as described in the FloJak instructions.

Note-If you are utilizing a MiniJak or PowerJak lever handle, wait until your pump system is installed before attaching.

Ensure that your well-seal is fully inserted into the casing, and that the metal FloJak bracket is resting on the top of the seal in a position that provides access to the 4 bolts on the top of your well seal. Tighten the 4 bolts until the FloJak unit is secured and will not move when you pump.

Tip: Sometimes when the well casing is slightly oversized, the 4 bolts must be over-tightened to squeeze the rubber further. This will help grip the inside of the well casing and the PVC pump housing. If the seal does not grip the casing or the pipe after over tightening, loosen the 4 bolts and apply silicone sealer to the inside of the casing, the rubber seal, and the portion of PVC pipe that contacts the rubber seal. Slide everything into place and allow the silicone to cure, and then retighten the 4 bolts.

Once everything is tight and secure, install your lever handle and start pumping!

